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FITTING INSTRUCTIONS

BBT CAMSHAFTS # 1629-90 Camshaft Type 1 25-30 hp
1629-91 Camshaft Type 1 25-30 hp OKRASA

For assembly with BBT gear # 1624-900 & bolts # 1623-900



The BBT camshafts are designed to be used with BBT cam gear. Only these cam gears have the markings that are necessary to ensure a proper assembly. Make sure assembly will be made in a clean environment to avoid difficulties during assembly and further installation into the engine.

1. Track the dot (A) on the cam gear which will be your reference to get proper alignment from the gear onto the camshaft.
2. This dot needs to be aligned with the top of the first cam (B) you encounter when looking on the camshaft from the flange side.
3. Make sure the camshaft flange fits properly into the cam gear cavity, double check fitment exactness!
4. Mount the cam gear bolts equally to ensure cam gear does not get bend onto the camshaft cavity (Torque wrench 25 Nm = 2.55 m kg = 18 lbs ft)
5. Looking from the cam gear side, count 11 teeth counter clockwise from the dot (A) on the gear.
This is the 0 point which you need to set the timing of the cam to the crankshaft properly. There should be 10 teeth in between the dot (A) and the 0 mark.

